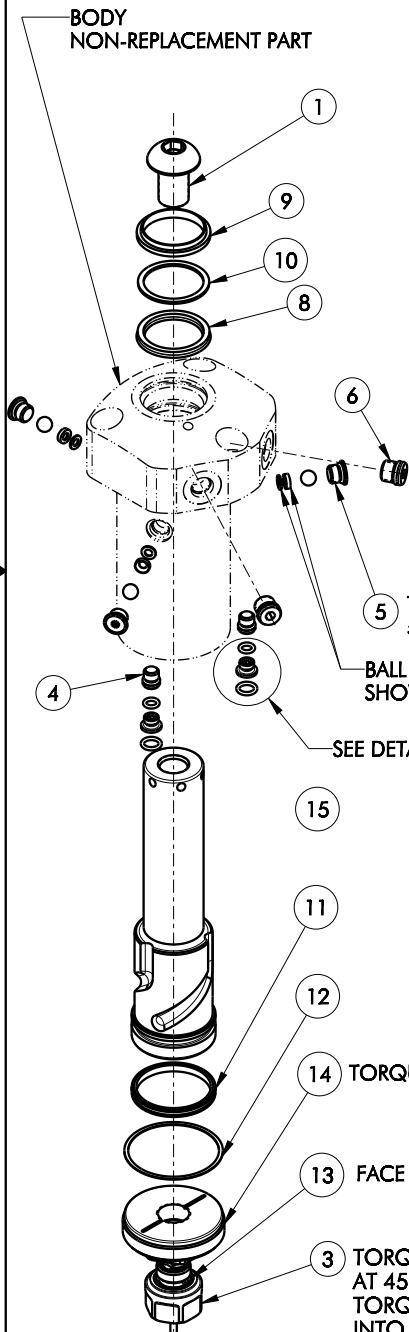
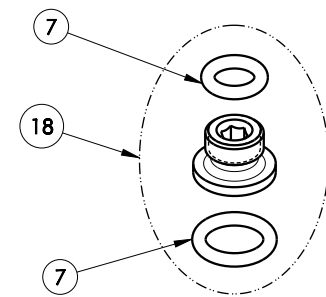
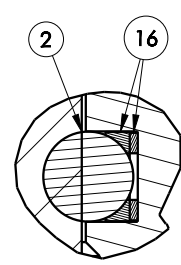


NO.	QTY.	DESCRIPTION	MODEL NO.	STANDARD SEAL KIT	FKM SEAL KIT
			14-6218-03-X-US		
1	1	BUTTON HEAD CAP SCREW	21-5000-11	NO	NO
2	3	BALL, STEEL, ALLOY	23-6000-13	YES	YES
3	1	SENSOR, ULTRASONIC	29-7402-00	NO	NO
4	4	PLUG, SOCH, SAE 2	30-6011-22	NO	NO
5	3	ASSY, PLUG, SAE 3	30-6011-30	NO	NO
6	2	PLUG, SOCH, SAE 4	30-6011-44	NO	NO
7	2	O-RING, MANIFOLD (STANDARD)	39-0500-42	YES*	NO
	2	O-RING, MANIFOLD (FKM)	39-0510-25	NO	YES*
8	1	SEAL, ROD (STANDARD)	39-0110-60	YES	NO
	1	SEAL, ROD (FKM)	39-0520-15	NO	YES
9	1	WIPER, ROD (FKM)	39-0530-05	YES	YES
10	1	BACK-UP RING, ROD	39-0540-08	YES	YES
11	1	SEAL, PLUNGER, (STANDARD)	39-H110-56	YES	NO
	1	SEAL, PLUNGER, (FKM)	39-V110-56	NO	YES
12	1	GASKET, RETAINER	39-T550-04	YES	YES
13	1	SENSOR, FACE SEAL (STANDARD)	43-0000-40	NO	NO
	1	SENSOR, FACE SEAL (FKM)	43-0000-41	NO	NO
14	1	RETAINER	81-4000-83	NO	NO
15	1	PLUNGER, LEFT HAND (SHOWN)	47-5109-32	NO	NO
	1	PLUNGER, RIGHT HAND	47-5109-30	NO	NO
	1	PLUNGER, STRAIGHT	47-5109-31	NO	NO
16	3	ASSY, BALL SEAT	90-1999-59	YES	YES
17	2	O-RING, MANIFOLD (STANDARD)	39-0500-36	YES*	NO
	2	O-RING, MANIFOLD (FKM)	39-0510-24	NO	YES*
18	2	ASSY, ADAPTER, MANIFOLD MOUNT	30-8711-20	YES	NO
	2	ASSY, ADAPTER, MANIFOLD MOUNT	30-8711-20F	NO	YES
N/A	N/A	SEAL KIT (STANDARD)	60-1400-18	INCLUDED IN KIT	
N/A	N/A	SEAL KIT (FKM)	6V-1400-18		



5 TIGHTEN TO 50±10 IN-LBS TORQUE

*NOTE: ITEMS INCLUDED IN NO.18



DETAIL A SCALE 1.000



Lubricate all seals with clean hydraulic fluid prior to assembly.

A	5531	RELEASE	ALS	11/5/24
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	ALS	DRAWING STATUS: Released		
DATE:	7/15/24	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

PARTS LIST		
	VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.	
ASSEMBLIES AFFECTED	PARTS LIST, ASSY, SC, HS, TF, 5000, DA, US	
14-6218-02-L-US		
14-6218-02-R-US		
14-6218-02-S-US		
SIZE A	PL1453	REV A

FORM FEG035_PL_ASIZE, REV. B